



**Ship to: Kennametal Inc.**  
**Reconditioning Services**  
**1151 Martin Grove Road**  
**Etobicoke**  
**ON M9W 4W7**

Print or type return address here.

**Ship to:**

Customer P.O. Number:	
Customer SAP Acct Number:	
Account Fax Number:	

Your Name:	
Date:	
Phone:	
Fax:	

<b>Scrap</b>	<b>Please select one</b>
Scrap all unregrindable tools.	<input type="radio"/> Y <input type="radio"/> N
Return all unregrindable tools.	<input type="radio"/> Y <input type="radio"/> N
Replace unregrindable with NEW tool(s).	<input type="radio"/> Y <input type="radio"/> N

<b>Kennametal Use</b>	
HR-:	
Date received:	

Drill Maximum Cutting Diameter			Solid Carbide Drills						
			Un-coated KF1 K10 K715	PVD Gold	PVD Black	Other Coated	Deep Hole Drills KC7425	Total # of Drills	Extra Charge for Custom Features (see note)
				TiN Coated KC7015 KC7040 KC7515 CS3/CS5	TiAlN Coated KC7205 KC7210 KC7215 KC7315				
inch	mm	Qty							
3/16 (.1875)	6,0	Qty							
		\$	\$14.34	\$17.13	\$17.13	\$22.85	\$54.31	\$10.00	
3/8 (.375)	10,0	Qty							
		\$	\$18.57	\$22.85	\$22.85	\$28.56	\$65.04	\$10.00	
7/16 (.4375)	12,0	Qty							
		\$	\$24.28	\$28.56	\$28.56	\$34.27	N/A	\$10.00	
1/2 (.500)	14,0	Qty							
		\$	\$28.56	\$32.84	\$32.84	\$38.55	N/A	\$10.00	
5/8 (.625)	16,0	Qty							
		\$	\$32.84	\$37.13	\$37.13	\$42.84	N/A	\$10.00	
11/16 (.6875)	18,0	Qty							
		\$	\$38.55	\$44.26	\$44.26	\$49.97	N/A	\$10.00	
1-1/8 (1.125)	26,0	Qty							
		\$	\$49.97	\$61.40	\$61.40	\$67.11	N/A	\$10.00	
1-1/4 (1.250)	32,0	Qty							
		\$	\$54.26	\$68.54	\$68.54	\$74.25	N/A	\$10.00	
<b>TOTAL NUMBER OF DRILLS*</b>									

**To prevent breakage, please ship tools in their original, or equivalent packages.**

<b>Comments/Special Instructions:</b> (Example: minimum OAL, corner radius, corner chamfer....)

KSEM Insert Blade Maximum Cutting Diameter			KSEM				Solid Carbide taps		
			TiN Coated	TiAlN Coated	Total # of Insert Blades	Extra Charge for custom features (see note)	Size Inch/Metric	Price each	Quantity
inch	mm	Seat							
.492 - .624	12,5 - 15,87	Qty					1/4" (M6)	\$ 47.24	
		A, B, C	\$30.06	\$30.06		\$10.00	5/16" (M8)	\$ 52.37	
		Qty					3/8" (M10)	\$ 62.63	
.625 - .786	15,88 - 19,99	1 to 2	\$34.16	\$34.16		\$10.00	7/16", 1/2" (M12)	\$ 72.68	
		Qty					9/16" (M14)	\$ 93.77	
.787 - 1.260	20,0 - 32,0	3 to 8	\$39.63	\$39.63		\$10.00	5/8" (M16)	\$ 114.89	
		Qty					M18	\$ 147.66	
1.261 - 1.575	32,01 - 40,0	9 to 10	\$47.70	\$47.70		\$10.00	3/4" (M20)	\$ 177.61	
<b>Total*</b>								<b>Total*</b>	

<b>Custom Drills and Added Features</b>
<b>Step Drills:</b> Diameter Price plus \$10 per step per drill
<b>Added Features:</b> Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10 Extra
<b>Cut-off charge for severely damaged drills:</b> \$10

\* Totals in quantity and dollar value may vary due to unregrindable tools received.

**\*All prices in Canadian Dollars**

**Please Contact the Kennametal Sales Office at 1-800-446-7738 for Additional Forms.**