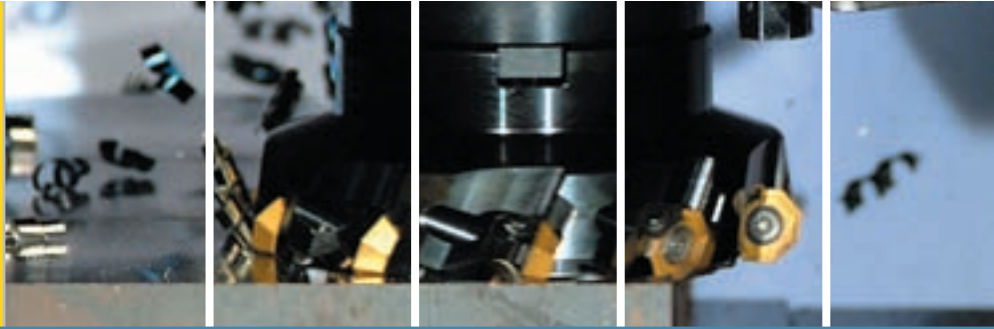


Engineering Your  
Competitive Edge  
**IN MILLING**



# Kennametal “M” Grade Advantage

*Substrates and Coatings Engineered Specifically for Milling*

## KC410M



- carbide substrate and advanced PVD coating
- for aluminum

## KC520M



- carbide substrate and TiAlN coating
- for ductile iron

## KC522M



- carbide substrate and TiAlN coating
- for general machining of high-temp alloys and stainless steel

## KC525M



- carbide substrate and TiAlN coating
- for steels, stainless steel, and high-temp alloys

## KT530M



- tough milling coated cermet substrate
- for carbon, alloy, and stainless steel

## KC715M



- carbide substrate and TiCN coating
- for high speed, dry milling of carbon and alloy steels

## KC725M



- carbide substrate and multi-layer PVD coating
- for steels, stainless steel, and high-temp alloys

## KC915M



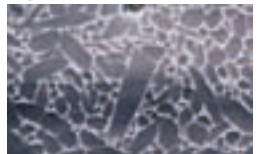
- carbide substrate and CVD alumina (ceramic) coating
- for gray cast iron

## KC935M



- carbide substrate and CVD alumina (ceramic) coating
- for general purpose milling of steels, stainless steels, and ductile irons

## Kyon 3500



- ultra-pure silicon nitride substrate
- for high-speed cast iron

***New topography inserts that provide a variety of rake angles to optimize your metal-removal process!***



### OPERATION UPGRADE™ PROGRAM

Kennametal's unsurpassed grade technology and reliability is built into every one of our industry-standard shapes and sizes! No matter what your milling application or workpiece, our inserts will deliver second-to-none results! Make a change for the better today!

THINK **MILLING,**  
THINK **KENAMETAL.**

Kennametal will significantly improve your milling productivity!

***Let us prove it.***

***www.kennametal.com***

**KENAMETAL®**  
*Engineering Your Competitive Edge*